# PLC-2700 Series

JUKI

Skip Stitch Detector / Bobbin Thread Remaining Detector / Digital Tension / Cover Sensor Unit

Available Now!

# Smart Devices for PLC-2700 Series

- Skip Stitch Detector
- Bobbin Thread Remaining Detector
- Digital Tension
- Cover Sensor Unit



PLC-2760-7/CP-180/SD-26/AE-26/DT-21/SF-26

### ■ Bobbin Thread Remaining Detector

The buzzer sounds and the green lamp lights up when the amount of thread remaining on the bobbin reaches a predetermined length. It is also possible to stop the sewing machine at this point. With this function, the operator is allowed to concentrate on sewing work without caring about the amount of thread remaining on the bobbin.

## ■ Skip Stitch Detector

Stitch skipping is detected during sewing. This helps lighten the operator's inspection work load and also prevents defective products from being shipped. In the case where a skipped stitch is detected, the buzzer sounds, the red lamp lights up and the sewing machine stops. With this function, the operator is allowed to concentrate on sewing work without worryring about skipped stitching.



## **■** Digital Tension

Thread tension can be numerically controlled. Since the thread tension cannot be changed without a control box, a change in thread tension by the operator for personal preference is prevented.



#### **Digital Tension**

Since the needle thread tension is changed with the stepping motor, consistent thread tension control is achieved. (In addition, a thread tension which matches a sewing process can be easily reproduced by the control box to the sewing machine.)



#### **Control Box**

Sixteen different thread tension values can be set for a single sewing machine unit. In addition, one control box is able to manage thread tensions for 250 sewing machine units at the maximum.

## **■ Cover Sensor Unit**

The cover sensor unit detecting 0,2 and 3 (shown below) are closed tightly during sewing, thereby preventing the sewing machine from starting up unexpectedly. 0,2 and 3 can be used discretely.)

#### ① Eye guard with an open/close sensor



The eye guard prevents a broken needle from flying off. If the eye guard is open, the sewing machine cannot be started. As a result, the sewing machine will not start up unexpectedly even if the operator forgets to turn the power off.

# Bed slide with an open/close sensor



The sewing machine will not start if the throat plate is open. This prevents the material from being caught in the hook during sewing.

# Handwheel cover with an open/close sensor



The handwheel cover prevents the sewing machine from starting up unexpectedly while the operator is turning the handwheel by hand. In addition, the cover also prevents the thread and material from being entangled in the handwheel during sewing.

#### ■ Devices by model

	Model	Туре	Skip Stitch Detector	Bobbin Thread Remaining Detector	Digital Tension	Cover Sensor Unit
						Needle cover Flywheel cover with Cable cover cable
ſ	PLC2710	Full set	40162091	40154826	40153263	40165317
		Single kit	-	-	40152498	40152602 40152604 40167393* 40151337
ſ	PLC2760	Full set	40162092	40153314	40153924	40165316
		Single kit	-	i-	40153925	40152602 40152604 40167392* 40151337
	Remarks				*Full set includes control box	*Cable (40151337) is included in Slide plate cover kits (40167393 & 40167392) but needs to be ordered separatly for Needle and Flywheel Cover.







Registered Organization: JUKI CORPORATION Head Office The Scope of the Registration: The activities of resear development, design, sales, distribution, and maintenan services of industrial sewing machines, household sewin machines and industrial robots, etc., including sales at maintenance services of date entry systems.

