

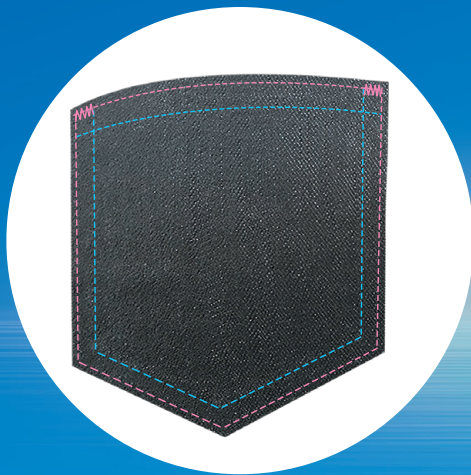
AMS-221ENTS3020SZ/X90004



Computer-controlled Cycle Machine with Input Function
(For 2-color-thread jeans pocket setter)

Two-color jeans pocket stitching is possible by one machine (with Pocket Presetter)

- ◎ The machine sews folded pocket cloth on the garment body.
- ◎ Maximum stitching range of a pocket that can be sewn is 110~190mm (width) × 110~200mm (length).



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Excellent seam quality

Previously, sewing a sewing product with two kinds of thread which are different in color required the operator to change the sewing thread or to re-place the sewing product on a different sewing machine. This latest model sewing machine is able to perform sewing with two different-in-color threads (i.e., two kinds) simply by placing the sewing product on this sewing machine once. This helps significantly reduce the operator's operating time. Furthermore, possible subtle differences in position of the sewing product which can be caused by re-placing it on a different sewing machine are eliminated, thereby improving and/or stabilizing the seam quality.

Higher productivity

In the case where a needle-bar changeover command is entered into a sewing pattern, the sewing machine will stop at the command position, automatically change over the needle bar and re-start sewing over the needle bar and re-start sewing with the second color thread (second kind of thread).

Comparison of process time and productivity

Attach hip pocket process	General-purpose machine	AMS-221ENTS3020/X90004
Sew pocket (For 2-color-thread sewing)	48 sec.	15.5 sec.
Bartack hip pocket edge	8 sec.	
Daily production	428 pockets/operator	1,548 pockets/operator

Condition: Hours of work; 8 hours, Allowance rate; 20%

SPECIFICATIONS

Model name	AMS-221ENTS3020
Application	2-color-thread sewing
Max. sewing speed	2,500 sti/min
Sewing area	110~190mm (width) × 110~200mm (length)
Needle	DP×17 (#21) #18~#21
Thread	#50~#8

*sti/min" stands for "Stitches per Minute."



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* Specifications and appearance are subject to change without prior notice for improvement. * Read the instruction manual before putting the machine into service to ensure safety. MARCH, 2017
* This catalogue prints with environment-friendly soyink on recycle paper.