

AMS-221ENTS3020/X90016

Computer-controlled cycle machine with input function
(for 2-color-thread sewing shape-tacking of jean pockets)

This is the computer-controlled cycle machine with a preset device/stacker for 2-color-thread sewing shape-tacking of jean pockets.

- The possible pocket stitching range is 240 mm (W) x 186 mm (L).
- The stacker is provided for the sewing machine as standard and is able to stack 50 pockets.



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Deskill and excellent seam quality

Even an inexperienced operator is able to sew shape-tacking of jean pockets only by placing a pocket piece on the sewing machine and carrying out the start operation. Pattern can be changed without using a tool in the case of changing the design, sewing size, etc.

Increased productivity

So-called overlap operation where the operator can set the subsequent pocket piece on the sewing machine while the sewing machine is still engaged in the sewing of the pocket currently set is enabled, thereby increasing productivity. In addition, productivity is substantially increased when the operator attends to two units of sewing machine at a time.

Substantially increased productivity is promised when the operator attends to two units of sewing machine at a time

Productivity	Operator attends one unit of sewing machine	Operator attends two units of sewing machine
	10 seconds	5 seconds
	1,200 jeans (2,400 pockets)	2,400 jeans (4,800 pockets)

* Condition/Working hours: 8 hours; Allowance rate: 20 %
(productivity varies depending on the design of pocket)

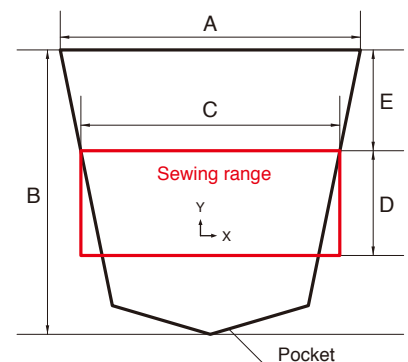
Specifications

Model name	AMS-221ENTS3020/X90016
Sewing specification	Medium-weight ~ Heavy-weight materials
Max. sewing speed	2,500 sti/min.
Pocket size	(W) 110~240mm x (L) 110~250mm
Needle used	DPx17(#18)
Applicable thread count	#50 ~ #2

* "sti/min" stands for "Stitches per Minute"

Pocket sewing condition

Pocket size	X-direction (A)	110~240mm
	Y-direction (B)	110~250mm
Sewing range	X-direction (C)	240mm
	Y-direction (D)	186mm
Distance from the pocket mouth to the edge of sewing range	Y-direction (E)	40~80mm
Material	10~12 oz	



JUKI
JUKI CORPORATION
SEWING MACHINERY & SYSTEMS BUSINESS UNIT

2-11-1, TSURUMAKI, TAMA-SHI,
TOKYO 206-8551, JAPAN
PHONE : (81) 42-357-2370
FAX : (81) 42-357-2274
http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink on recycle paper.

